SAFETY DATA SHEET
Dihydrocodeine CRM
according to Regulation (EC) No. 1907/2006 as amended by (EC) No. 1272/2008

Section 1. Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product Code: ISO60142
Product Name: Dihydrocodeine CRM
Synonyms: 4,5-alpha-epoxy-3-methoxy-17-methylmorphinan-6-ol; DH-Codeine; Dihydrin; Drocode; Paracodine;

1.2 Relevant identified uses of the substance or mixture and uses advised against:
Relevant identified uses: For research use only, not for human or veterinary use.

1.3 Details of the Supplier of the Safety Data Sheet:

Company Name: Cayman Chemical Company
1180 E. Ellsworth Rd.
Ann Arbor, MI 48108
Web site address: www.caymanchem.com
Information: Cayman Chemical Company +1 (734)971-3335

1.4 Emergency telephone number:

Emergency Contact: CHEMTREC Within USA and Canada: +1 (800)424-9300
CHEMTREC Outside USA and Canada: +1 (703)527-3887

Section 2. Hazards Identification

2.1 Classification of the Substance or Mixture:
2.1.1 Classification according to Regulation (EC) No 1272/2008 [CLP]:
   Flammable Liquids, Category 2
   Acute Toxicity: Inhalation, Category 3
   Acute Toxicity: Oral, Category 3
   Acute Toxicity: Skin, Category 3
   Respiratory Sensitization, Category 1
   Skin Sensitization, Category 1
   Target Organ Systemic Toxicity (single exposure), Category 1

2.2 Label Elements:
2.2.1 Labeling according to Regulation (EC) No 1272/2008 [CLP]:

   GHS Signal Word: Danger
   GHS Hazard Phrases:
   H225: Highly flammable liquid and vapor.
   H331: Toxic if inhaled.
   H301: Toxic if swallowed.
   H311: Toxic in contact with skin.
   H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
   H317: May cause an allergic skin reaction.
   H370: Causes damage to organs (eyes).
### Section 3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>CAS # / RTECS #</th>
<th>Hazardous Components (Chemical Name)</th>
<th>Concentration</th>
<th>EC No./ EC Index No.</th>
<th>GHS Classification</th>
</tr>
</thead>
</table>
| 125-28-0 QD1680000 | Dihydrocodeine | 0.1 % | 204-732-3 NA | Acute Tox.(O) 3: H301  
Acute Tox.(D) 3: H311  
Skin Sens. 1: H317  
Acute Tox.(I) 3: H331  
Resp. Sens. 1: H334 |
| 67-56-1 PC1400000 | Methanol | 99.9 % | 200-659-6  
603-001-00-X | Flam. Liq. 2: H225  
Acute Tox.(O) 3: H301  
Acute Tox.(D) 3: H311  
Acute Tox.(I) 3: H331  
TOST (SE) 1: H370 |

GHS Precaution Phrases:
- P210: Keep away from (heat/sparks/open flames/hot surfaces). - No smoking.
- P280: Wear (protective gloves/protective clothing/eye protection/face protection).
- P261: Avoid breathing (dust/fume/gas/mist/vapours/spray).
- P264: Wash (hands) thoroughly after handling.
- P361+364: Take off immediately all contaminated clothing and wash it before reuse.
- P284: (In case of inadequate ventilation, )wear respiratory protection {}.
- P272: Contaminated work clothing should not be allowed out of the workplace.
- P362+364: Take off contaminated clothing and wash it before reuse.
- P260: Do not breathe (dust/fume/gas/mist/vapours/spray).
- P308+311: If exposed of concerned: Call a (POISON CENTER/Doctor/...).

GHS Response Phrases:
- P303+361+353: IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P311: Call a (POISON CENTER/doctor/...).
- P301+310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P330: Rinse mouth.
- P302+352: IF ON SKIN: Wash with plenty of soap and water.
- P312: Call a (POISON CENTER/doctor/... if you feel unwell.
- P321: Specific treatment (see ... on this label).
- P304+341: IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing.
- P342+311: If experiencing respiratory symptoms call a POISON CENTER or doctor/physician.
- P333+313: If skin irritation or rash occurs, seek medical advice/attention.

GHS Storage and Disposal Phrases:
Please refer to Section 7 for Storage and Section 13 for Disposal information.

2.3 Adverse Human Health  
Effects and Symptoms:  
Causes damage to organs {eyes}.  
Material may be irritating to the mucous membranes and upper respiratory tract.  
May be fatal or cause blindness if swallowed.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
May cause eye, skin, or respiratory system irritation.  
Toxic if swallowed, inhaled, or absorbed through the skin.  
To the best of our knowledge, the toxicological properties have not been thoroughly investigated.
Section 4. First Aid Measures

4.1 Description of First Aid Measures:
- **In Case of Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Get immediate medical attention.
- **In Case of Skin Contact:** Immediately wash skin with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. Get medical attention if symptoms occur. Wash clothing before reuse.
- **In Case of Eye Contact:** Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Have eyes examined and tested by medical personnel.
- **In Case of Ingestion:** Wash out mouth with water provided person is conscious. Never give anything by mouth to an unconscious person. Get medical attention. Do NOT induce vomiting unless directed to do so by medical personnel.

4.2 Important Symptoms and Effects, Both Acute and Delayed:
- Overexposure may cause: confusion, dermatitis, headache, drowsiness, dizziness, gastrointestinal disturbance, optic nerve damage (blindness), nausea, unconsciousness, vomiting, visual disturbance, weakness.
- May cause convulsions.
- Once methanol is absorbed into the body, it is very slowly eliminated.
- Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.

Section 5. Fire Fighting Measures

5.1 Suitable Extinguishing Media:
- Use alcohol-resistant foam, carbon dioxide, water, or dry chemical spray.
- Use water spray to cool fire-exposed containers.

5.2 Unsuitable Extinguishing Media:
- A solid water stream may be inefficient.

5.3 Flammable Properties and Hazards:
- Can release vapors that form explosive mixtures at temperatures at or above the flashpoint.
- Container explosion may occur under fire conditions.
- Emits toxic fumes under fire conditions.
- Sensitive to static discharge.
- Vapors can travel to a source of ignition and flash back.
- **Flash Pt:** 11.00 C  
  **Method Used:** Closed Cup
- **Explosive Limits:**
  - LEL: 6.0% at 25.0 C
  - UEL: 36.0% at 25.0 C
- **Autoignition Pt:** 385.00 C

5.3 Fire Fighting Instructions:
- As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent), and full protective gear to prevent contact with skin and eyes.
- Note: Flammable as diluted in methanol.

Section 6. Accidental Release Measures

6.1 Protective Precautions, Protective Equipment and Emergency Procedures:
- Avoid breathing vapors and provide adequate ventilation.
- As conditions warrant, wear a NIOSH approved self-contained breathing apparatus, or respirator, and appropriate personal protection (rubber boots, safety goggles, and heavy rubber gloves).

6.2 Environmental Precautions:
- Take steps to avoid release into the environment, if safe to do so.

6.3 Methods and Material For Containment and Cleaning:
- Contain spill and collect, as appropriate.
- Transfer to a chemical waste container for disposal in accordance with local regulations.
- Up:
Section 7. Handling and Storage

7.1 Precautions To Be Taken in Handling:
Avoid breathing dust/fume/gas/mist/vapours/spray.
Avoid prolonged or repeated exposure.
Keep away from sources of ignition.
Take precautionary measures against static discharge.

7.2 Precautions To Be Taken in Storing:
Keep away from heat, sparks, and flame.
Keep container tightly closed.
Store in accordance with information listed on the product insert.

Section 8. Exposure Controls/Personal Protection

8.1 Exposure Parameters:

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Partial Chemical Name</th>
<th>Britain EH40</th>
<th>France VL</th>
<th>Europe</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-28-0</td>
<td>Dihydrocodeine</td>
<td>No data.</td>
<td>No data.</td>
<td>No data.</td>
</tr>
<tr>
<td>67-56-1</td>
<td>Methanol</td>
<td>TWA: 266 mg/m3 (200 ppm) STEL: 333 mg/m3 (250 ppm)</td>
<td>TWA: 260 mg/m3 (200 ppm) STEL: 1300 mg/m3 (1000 ppm)</td>
<td>TWA: 260 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Partial Chemical Name</th>
<th>OSHA TWA</th>
<th>ACGIH TWA</th>
<th>Other Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-28-0</td>
<td>Dihydrocodeine</td>
<td>No data.</td>
<td>No data.</td>
<td>No data.</td>
</tr>
</tbody>
</table>

8.2 Exposure Controls:

8.2.1 Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

8.2.2 Personal protection equipment:

Eye Protection: Safety glasses
Protective Gloves: Compatible chemical-resistant gloves
Other Protective Clothing: Lab coat
Respiratory Equipment (Specify Type): NIOSH approved respirator, as conditions warrant.

Work/Hygienic/Maintenance Practices: Do not take internally.
Facilities storing or utilizing this material should be equipped with an eyewash and a safety shower.
Wash thoroughly after handling.
No data available.
Section 9. Physical and Chemical Properties

9.1 Information on Basic Physical and Chemical Properties

Physical States:   [   ] Gas       [ X ] Liquid       [   ] Solid

Appearance and Odor: Solution

Melting Point: No data.

Boiling Point: No data.

Flash Pt: 11.00 °C   Method Used: Closed Cup

Evaporation Rate: No data.

Explosive Limits:

LEL: 6.0%         at 25.0 °C          UEL: 36.0%        at 25.0 °C

Vapor Pressure (vs. Air or mm Hg): 96 MM_HG   at 20.0 °C

Vapor Density (vs. Air = 1): No data.

Specific Gravity (Water = 1): No data.

Solubility in Water: No data.

Autoignition Pt: 385.00 °C

9.2 Other Information

Percent Volatile: No data.

Molecular Formula & Weight: C18H23NO3 301.4

Section 10. Stability and Reactivity

10.1 Reactivity: No data available.

10.2 Stability:

Unstable [   ] Stable [ X ]

10.3 Stability Note(s):

Stable if stored in accordance with information listed on the product insert.

Polymerization:

Will occur [   ] Will not occur [ X ]

10.4 Conditions To Avoid:

heat, flames and sparks

10.5 Incompatibility - Materials

acids

To Avoid:

acid anhydrides
acid chlorides
alkali metals
oxidizing agents
reducing agents

10.6 Hazardous

Decomposition Or Byproducts:

carbon dioxide

carbon monoxide
Section 11. Toxicological Information

11.1 Information on Toxicological Effects: The toxicological effects of this product have not been thoroughly studied.

Methanol - Toxicity Data: Oral LD50 (rat): 5,600 mg/kg; Oral LD50 (rabbit): 14,200 mg/kg; Inhalation LC50 (rat): 64,000 ppm (4h); Inhalation LC50 (mouse): 61,100 ppm (134 m); Skin LD50 (rabbit): 15,800 mg/kg; Oral LDLO (human): 143 mg/kg; Methanol - Irritation Data: Skin (rabbit): 20 mg (24h) moderate; Eyes (rabbit): 40 mg moderate; Eyes (rabbit): 100 mg (24h) moderate;

Chronic Toxicological Effects: Methanol - Investigated as a mutagen and reproductive effector.

Only select Registry of Toxic Effects of Chemical Substances (RTECS) data is presented here. See actual entry in RTECS for complete information.

Methanol RTECS Number: PC1400000

Carcinogenicity: NTP? No IARC Monographs? No OSHA Regulated? No

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Hazardous Components (Chemical Name)</th>
<th>NTP</th>
<th>IARC</th>
<th>ACGIH</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-28-0</td>
<td>Dihydrocodeine</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
<tr>
<td>67-56-1</td>
<td>Methanol</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
<td>n.a.</td>
</tr>
</tbody>
</table>

Section 12. Ecological Information

12.1 Toxicity: Avoid release into the environment. Runoff from fire control or dilution water may cause pollution.

12.2 Persistence and Degradability: No data available.

12.3 Bioaccumulative Potential: No data available.

12.4 Mobility in Soil: No data available.

12.5 Results of PBT and vPvB assessment: No data available.

Section 13. Disposal Considerations

13.1 Waste Disposal Method: Dispose in accordance with local, state, and federal regulations.

Section 14. Transport Information

14.1 LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Methanol Solution
DOT Hazard Class: 3 (6.1) FLAMMABLE LIQUID, POISON
UN/NA Number: 1230 Packing Group: II

14.1 LAND TRANSPORT (European ADR/RID):

ADR/RID Shipping Name: Methanol Solution
UN Number: 1230 Packing Group: II
Hazard Class: 3 (6.1) - FLAMMABLE LIQUID, POISON
14.3 AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Name: Methanol Solution

UN Number: 1230

Hazard Class: 3 (6.1) - FLAMMABLE LIQUID, POISON

Packing Group: II

IATA Classification: 3, 6.1

Additional Transport Information:
Transport in accordance with local, state, and federal regulations.

When sold in quantities of less than or equal to 1 mL, or 1 g, with an Excepted Quantity Code of E1, E2, E4, or E5, this item meets the De Minimis Quantities exemption, per IATA 2.6.10. Therefore packaging does not have to be labeled as Dangerous Goods/Excepted Quantity.

Section 15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Hazardous Components (Chemical Name)</th>
<th>S. 302 (EHS)</th>
<th>S. 304 RQ</th>
<th>S. 313 (TRI)</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-28-0</td>
<td>Dihydrocodeine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>67-56-1</td>
<td>Methanol</td>
<td>No</td>
<td>Yes 5000 LB</td>
<td>Yes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Hazardous Components (Chemical Name)</th>
<th>Other US EPA or State Lists</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-28-0</td>
<td>Dihydrocodeine</td>
<td>CAA HAP,ODC: No; CWA NPDES: No; TSCA: No; CA PROP.65: No</td>
</tr>
<tr>
<td>67-56-1</td>
<td>Methanol</td>
<td>CAA HAP,ODC: HAP; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: Yes</td>
</tr>
</tbody>
</table>

Regulatory Information Statement:
This SDS was prepared in accordance with 29 CFR 1910.1200 and Regulation (EC) No.1272/2008.

Section 16. Other Information

Revision Date: 01/14/2015

Additional Information About This Product: No data available.

Company Policy or Disclaimer: DISCLAIMER: This information is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes.